GEOMEMBRANE TEST RESULTS
TRI Client: Gecat Plastic Factory
Project: MQA

Material: 1.5mm Smooth Geomembrane
TRI Log No.: A16-281

Sample Date(s): 23/11/2016
Test Date(s): 24-11-2016 - 30-01-2017

Sample conditioning for tests that require specific conditions

	Standard		Laboratory	
	t (°C)	RH (%)	t (°C)	RH (%)
Thickness (ASTM D 5199)	21 ± 2	60 ± 10	22	46
Thickness (ASTM D 5994)	21 ± 2	60 ± 10	22	46
Asperity Height (ASTM D 7466)	21 ± 2	60 ± 10	22	46
Tensile (ASTM D 6693)	21 ± 2	n/a	22	46
Puncture Strength (ASTM D 4833)	21 ± 2	65 ± 5	22	46
Tear Resistance (ASTM D 1004)	23 ± 2	50 ± 10	22	46

The laboratory temperature and relative humidity measurement is an average over the period during which the conditioning and testing was carried out.

All samples have been conditioned for a minimum of 24 hours unless otherwise stated.

Note
ASTM D6693-2010, Page 2 Note 5 states — *A humidity requirement has intentionally been left out of the test conditions due to the fact that polyolefins are not significantly affected by large fluctuations in humidity thereby making such a restriction unnecessary.*

Tests were performed as directed in each individual standard, unless otherwise stated.

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TRI Client: Gecat Plastic Factory
Project: MQA

Material: 1.5mm Smooth Geomembrane
TRI Log No.: A16-281
Sample Identification: 3766 S 1/3

PARAMETER	TEST REPLICATE NUMBER										MEAN	GRI GM13
	1	2	3	4	5	6	7	8	9	10		
Thickness (ASTM D 5199, Procedure B)												
Thickness (mm)	1.54	1.54	1.54	1.48	1.50	1.52	1.52	1.58	1.50	1.52	**1.52**	≥1.5
											1.48 << min	≥1.35
Equipment used: AEI TG2, 6.35mm foot diameter, 20 kPa pressure applied.									**STD. DEV.**		**0.03**	
Sample dimensions: 125mm circle.									**CV.**		**1.9%**	
Density (ASTM D 1505 @ 23°C)												
Density (g/cm³)	0.949	0.949	0.949								**0.949**	≥0.94
Carbon Black Content (ASTM D 4218)												
% Carbon Black	2.07	2.01									**2.04**	2 - 3
Carbon Black Dispersion (ASTM D 5596, Method: Microtome)												≥ 90%
Rating* - 1st field view	1	1	1	1	1							1 - 2
Rating* - 2nd field view	1	1	1	1	1							≤ 10%
* PCN: 12-0455960-38 - Carbon dispersion classification chart for geosynthetics was used to rate agglomerate size range.												3
Tensile Properties (ASTM D 6693)									Test speed: 50 mm/min			
MD Yield Strength (N/mm)	26.3	26.1	26.4	26.5	25.7						**26.2**	≥22
									STD. DEV.		**0.32**	
TD Yield Strength (N/mm)	29.9	29.8	30.8	31.0	30.4						**30.4**	≥22
									STD. DEV.		**0.53**	
MD Break Strength (N/mm)	48.1	50.5	49.5	47.9	49.8						**49.2**	≥40
									STD. DEV.		**1.12**	
TD Break Strength (N/mm)	47.4	51.7	53.0	47.8	51.6						**50.3**	≥40
									STD. DEV.		**2.53**	
MD Yield Elongation (%)	16	15	16	14	15						**15**	≥12
TD Yield Elongation (%)	13	14	15	14	14						**14**	≥12
MD Break Elongation (%)	699	727	705	675	712						**703**	≥700
TD Break Elongation (%)	687	738	738	672	731						**713**	≥700

MD Machine Direction TD Transverse Direction

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Puncture Resistance (ASTM D 4833)													
Puncture Strength (N)	672	675	666	667	670	668	657	671	661	642	**665**		≥480
									STD. DEV.			**9.62**	
Tear Resistance (ASTM D 1004)	Machine Used: AEI TM2-TRI 5-Station												
MD Tear Strength (N)	225	225	227	227	227	226	220	226	222	222	**225**		≥187
									STD. DEV.			**2.48**	
TD Tear Strength (N)	218	217	216	214	215	220	215	224	223	218	**218**		≥187
									STD. DEV.			**3.25**	
Oxidative Induction Time (ASTM D 3895)													
OIT (minutes)	181	184									**182.5**		≥100
High Pressure Oxidative Induction Time (ASTM D 5885)													
HPOIT (minutes)	1274										**1274**		≥400

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SP-NCTL Stress Crack Resistance (ASTM D 5397, App)

SURFACTANT: CO-630 DATE TEST STARTED: 8-Dec-16
EXPOSURE PERIOD: Failure TEST TEMPERATURE: 50°C

Machine direction yield stress: 20.0 (MPa) Mechanical Advantage 5
x 30% 6.00 (x 0.30) Lever Weight 1.469 (N)
x hinge thickness (mm) 1.219 (80% of thickness) Grip Weight 0.401 (N)
x specimen width 3.15 (3.18 mm)
Load 23.00 (N)

Applied load = (Load - Lever Weight + Grip Weight)/Mechanical Advantage = 4.39 N
= 447 grams

Replicate No.:	1	2	3	4	5		
No. Hours to Failure:	>2600	>2600	>2600	>2600	>2600	**>2600**	≥500

Oven Aging (ASTM D 5721)

The geomembrane was exposed to 90 days of elevated temperature exposure in an air oven maintained at 85°C ± 0.5°C in accordance with ASTM D 5721, Standard Practice for Air-Oven Aging of Polyolefin Geomembranes. Oxidative Induction Time (OIT) was tested after exposure and compared to values generated for unexposed material. The results are provided below.

				PERCENT RETAINED
OIT (minutes) - Baseline	157	172	**164.5**	
OIT (minutes) - After Oven Aging	90	92	**91**	55
HPOIT (minutes) - Baseline	953		**953**	
HPOIT (minutes) - After Oven Aging	919		**919**	96

Note: No surface cracking was observed.

UV Resistance (ASTM D 7238)

The resistance to degradation due to exposure to ultraviolet light and moisture was determined in accordance with GRI-GM11, Accelerated Weathering of Geomembranes Using a Fluorescent UVA Device. This standard covers the basic principles for using the QUV apparatus to accelerate the weathering of geomembranes using UVA bulbs and condensation. To comply with specification GRI GM13, the sample was exposed to 1600 hours of UV exposure composed of 80 cycles of UVA at 75°C for 20 hours followed by condensation at 60°C for 4 hours. The High Pressure Oxidative Induction Time (HPOIT) was evaluated before and after the exposure and results were as follows.

			PERCENT RETAINED
HPOIT (minutes) - Baseline	953	**953**	
HPOIT (minutes) - After QUV Aging	950	**950**	100

Note: No surface cracking was observed.

MD Machine Direction TD Transverse Direction

End of Report

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